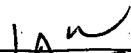
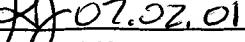


Wednesday, 1/31/2007 2:18:40 PM
Kim Johnston

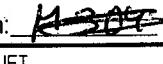
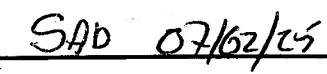
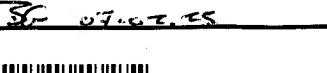
Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	LABEL PLATE
Job Number	30548			
Estimate Number	10599			
P.O. Number	N/A		Part Number	D2506
This Issue	1/31/2007	S.O. No. : N/A	Drawing Number	D2506 REV E 
Prsht Rev.	NC		Project Number	N/A
First Issue	N/A	Type : SMALL /MED FAB	Drawing Revision	E
Previous Run	27217		Material	N/A
Written By			Due Date	2/20/2007
Checked & Approved By			Qty:	25
Comment	Est. B	01.06.08	Now laser cut	EC
	est	06.12.13	ecn 822	ec

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S20GA	304/316.040 Sheet 
Comment: Qty:  sf(s)/Unit Total: 32 sf(s) 304/316.040 Sheet Batch:  M101873		
2.0	WATER JET	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D Dwg Rev:  E Prog Rev:  E		
2-Deburr if necessary 		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 		
4.0	QC8	SECOND CHECK 
Comment: SECOND CHECK 		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Deburr if necessary. 		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: ~~7/2/28~~ Date: 07/02/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/31/2007 2:18:40 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: LABEL PLATE
Job Number: 30548		Part Number: D2506
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	BRAKE NC 	NC BRAKE 
Comment: NC BRAKE 1-Form as per dwg D2506		SB 07/02/28 (26)
7.0	QC5 	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP		07/02/28 (26)
8.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: WS		07/02/28 (26)
9.0	QC21 	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		07/02/28 (26)
Job Completion 		07.02.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30548
Description: Label Plate	Part Number:	D2506
Inspection Dwg: D2506	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>SAD</u>	Audited by: <u>C</u>	Prototype Approval: N/A
Date: <u>07/02/25</u>	Date: <u>07/02/25</u>	Date: N/A

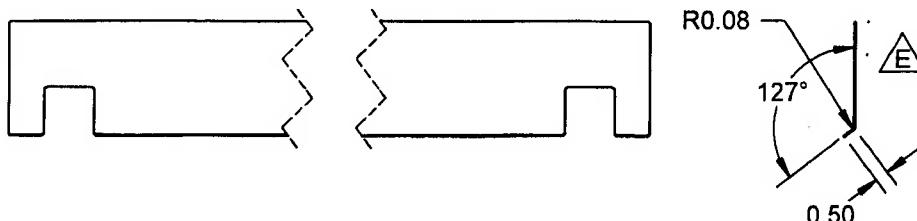
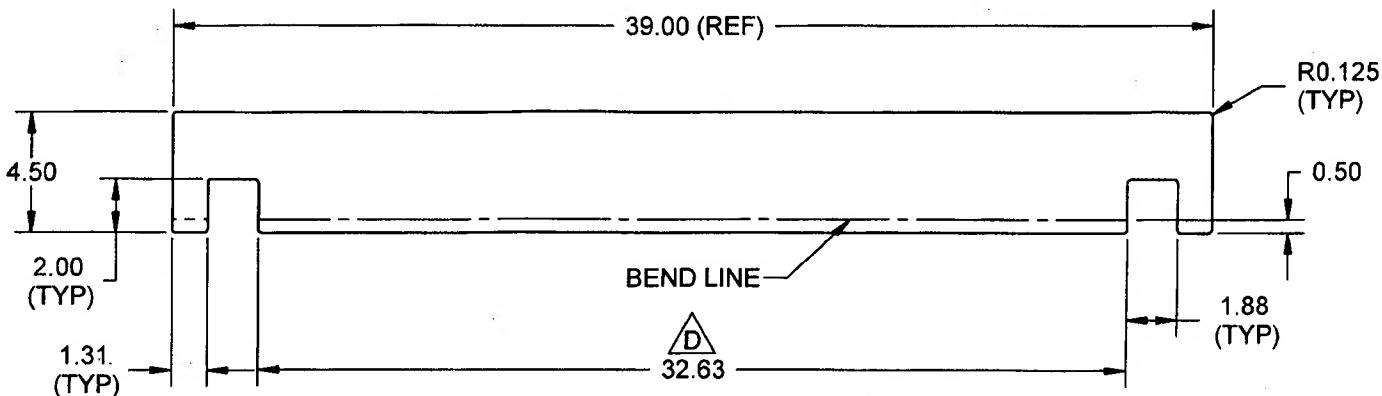
Rev	Date	Change	Revised by	Approved
A	06.08.29	New Issue	KJ/JLM	
B	06.12.20	Dwg Rev. updated	KJ/JLM	

DART

DESIGN BW	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CE	APPROVED H	DRAWING NO. D2506	REV. E SHEET 1 OF 1
DATE 06.11.20		TITLE LABEL PLATE	SCALE 1:7
REV	DATE	DESCRIPTION	
A	95.11.26	NEW ISSUE	
B	96.06.18	RE-DESIGN OF LABEL PLATE	
C	96.09.04	RE-DESIGN OF LABEL PLATE	
D	99.10.04	32.63 WAS 32.25, 1.31 WAS 1.50	
E	06.11.20	REMOVE 10° BEND; ADD NOTES; 127° WAS 126°	

RELEASED

06.11.28 H

**NOTES:**

- 1) MATERIAL: STAINLESS STEEL AISI 304/316 SHEET 0.040 THICK PER MILS 5019 COPY
(REF DART SPEC M304S20GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *30548*